



INVITATION

COMMITTEE

The Subject Division *Plant based Extracts - Products and Processes* of DECHEMA/VDI section *Fluid Dynamics and Separation Technology* (DECHEMA - Society for Chemical Engineering and Biotechnology), is pleased to invite you to the

61st Tutzing Symposion: Phytoextraction – A sustainable resource for innovative products Trends, perspectives and visions

(3 - 6 November 2024)

This symposium's objective is to generate a new roadmap for the next decades of the phyto industry together with all participants along the whole value chain. Therefore, status of the existing roadmap of 2015 is presented and discussed as a common starting point in pre-conference workshops.

Plant based extracts, i.e. phytoextracts, are important ingredients in a wide variety of market segments from pharmaceuticals, food additives and fragrances to agrochemicals and functional materials. The generation of added value is as widespread from cultivation and harvesting over processing up to marketing, whereas the products are per definition biodegradable. Parts of this economy are highly regulated and the regulation varies depending on country and region. Consumers demand green products by green technologies from sustainable resources under resilience considerations to reach political climate neutrality goals. Nevertheless, almost all European industries involved are under increasing international competition pressure.

The symposium is designed to foster exchange and discussion in the areas of sustainable plant production, novel manufacturing technologies, sustainable extraction, distillation and purification processes, application and marketing of extracts. Novel cultivation and harvesting methods should be as well addressed as demanded circular- and bioeconomy changes within green processing technologies.

The focus themes are complemented by status and trends analysis, ethical views, practical "exercises" with products containing or consisting of extracts. During workshops a new joint innovation vision for the next decades will be defined. This follows up on the successfully executed roadmap set at the "Tutzing Symposion" 2015.

The "61st Tutzing Symposion" 2024 will again provide a unique platform and ample time to exchange ideas between leading scientists and decision makers.

The venue is located directly at the shores of Lake Starnberg 40 km south of Munich and is only about 30 (60) minutes away by train from Munich central station (airport). See www.ev-akademie-tutzing.de/en/ for further details.

We are looking forward to meeting you in Tutzing.

SCIENTIFIC COMMITTEE

Franziska **Bezold** Candoro ethics GmbH NM, Neumarkt

Matthias **Eisner** Yili Innovation Center Europe, Wageningen/NL

Dieter **Gerard** Flavex Naturextrakte GmbH, Rehlingen

Stefan **Hanstein** Fraunhofer IWKS, Alzenau

Sandra Miklos Cfm Oskar Tropitzsch GmbH, Marktredwitz
Josef Schulmeyr Hopfenveredlung St. Johann GmbH, Wolnzach

Michael **Schulte**Jochen **Strube**Melanie **Stürtz**Melanie **Stürtz**Melanie **Stürtz**Melanie **Stürtz**Melanie **Stürtz**Melanie **Stürtz**Melanie **Stürtz**Merck KGaA, Darmstadt
TU Clausthal (Chair)

Martin **Tegtmeier** TU Clausthal

Jonas **Treutwein** Trifolio-M GmbH, Lahnau (Chair)

Corinna **Urmann** TUM Campus Straubing, Hochschule Weihenstephan-Triesdorf,

Straubing

Evelyn **Wolfram** Züricher Hochschule für Angewandte Wissenschaften,

Wädenswil/CH



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www.ecce-ecab2025.eu









PROGRAMME

Sunday, 3 November 2024

15:00	Registration		
16:00	INTERACTIVE PRE-SYMPOSIUM WORKSHOPS ROADMAP 2015 AND STATUS 2024		
	Workshop 1: COGs vs. GWP Reduction Chairs: J. Strube, M. Tegtmeier		
	Workshop 2: Recycling and Membrane Technology Chairs: A. Schmidt, W. Riedl		
	Workshop 3: Energy Integration Chairs: A. Uhl, J. Treutwein		
17:45	End of the pre-symposium workshops		
18:00	Dinner		
20:00	Chair: M. Tegtmeier EVENING LECTURE Phytopharmaceuticals – more than just phytoextracts R. Daniels, University of Tübingen		
21:00	Get-together at the parlours of the Castle. Drinks and wine on self-paid basis.		



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PROGRAMME

PROGRAMME

Monday, 4 November 2024

08:00	Breakfast			
	PLANT PRODUCTION OF THE FUTURE - MEDICINAL SUSTAINABLE PLANT SOURCING / CULTIVATION Chair: M. Tegtmeier			
09:00	Working Group Phytoextraction: Roadmap 2015, status 2024 J. Strube, TU Clausthal; J. Treutwein, Trifolio-M GmbH, Lahnau			
09:20	Sweet - bitter - salty: Natural products as taste modifiers K. Siems, AnalytiCon Discovery GmbH, Potsdam			
09:40	Future challenges for analysis and quality control of herbal extracts H. Sievers, Phytolab GmbH & Co. KG, Vestenbergsgreuth			
10:00	Discussion with all speakers of this session			
10:30	Coffee break			
	PLANT PRODUCTION OF THE FUTURE - NUTRITION SUSTAINABLE PLANT SOURCING / CULTIVATION Chairs: F. Beneke / A. Wenzel			
11:00	Purpose-driven technology – Farming 4.0 T. Köller, John Deere Walldorf GmbH & Co. KG			
11:20	Future farming systems for raw materials F. Beneke, University Göttingen; A. Wenzel, Fraunhofer IOSB, Illmenau			
11:40	Data driven approaches in future plant cultivation systems A. Wenzel, Fraunhofer IOSB, Illmenau; F. Beneke, University Göttingen			
12:00	Discussion with all speakers of this session			
12:30	Lunch break			
14:20	Welcome address H. Meyer-Magister, deputy director of the Evangelische Akademie Tutzing			

Monday, 4 November 2024

	GREEN TECHNOLOGY, WASTE VALORIZATION, CIRCULAR ECONOMY Chairs: F. Bezold / J. Strube		
14:30	Enabling technologies in semi-industrial green extraction of plant material G. Cravotto, University of Turin/I		
14:50	Sustainable plant production and processing technology – perspectives from the flavor industry M. Stürtz, Symrise AG, Holzminden		
15:10	Discussion with all speakers of this session		
15:30	Coffee break		
16:10	Natural remedies – trends and perspectives E. Wolfram, Zürich University of Applied Sciences, Wädenswil/CH		
16:30	Valuable extractives from Nordic trees T. Holmbom, Separation Research Ltd., Turku/FIN		
16:50- 17:10	Discussion with all speakers of this session		
17:15	Board meeting of the subject division <i>Plant based Extracts - Products and Processes</i> of DECHEMA/VDI section <i>Fluid Dynamics and Separation Technology</i>		
18:15	Dinner		
20:00	Chair: S. Miklos		
	TANDEM EVENING LECTURE Importance of plants for nutrition and their waste in the future M. Eisner, Yili Innovation Center Europe, Wageningen/NL; V. Heinz, DIL - Deutsches Institut für Lebensmitteltechnik e.V., Quakenbrück		
21:00	Get-together at the parlours of the Castle. Drinks and wine on self-paid basis		

PROGRAMME / WORKSHOPS

Tuesday, 5 November 2024

08:00	Breakfast			
	CLIMATE NEUTRAL EXTRACTS Chair: D. Gerard			
09:00	High concentrated Arnica montana CO₂-extracts for topical use – ensuring raw material availability by breeding and cultivation F. Eickmeyer, ESKUSA GmbH, Parkstetten; M. Klein, FLAVEX Naturextrakte GmbH, Rehlingen			
09:20	Legume extraction and bioactive compounds – What about chemical stability and reactivity? S. Rohn, TU Berlin			
09:40	Pressurized hot water extraction of biomass and industrial side-streams P. Kilpeläinen, Natural Resources Institute Finland (Luke), Helsinki/FIN			
10:00	Discussion with all speakers of this session			
10:30	Coffee Break			
	CLIMATE NEUTRAL EXTRACTS Chairs: J. Treutwein / S. Hanstein			
11:00	Copyright by nature: What (artificial) membranes can(not) do in separation technology W. Riedl, Fachhochschule Nordwestschweiz, Muttenz/CH			
11:20	From plant to fine chemical via continuous large scale manufacturing P. Bonte, Ajinomoto NaturalSpecialties, Wetteren/B			
11:40	Industrialization gaps for innovations like green technology, digitalization, quality by design and PAT A. Schmidt, TU Clausthal; J. Treutwein, Trifolio-M GmbH, Lahnau			
12:00	Discussion with all speakers of this session			
12:30	Lunch break			

Tuesday, 5 November 2024

14:30	PARALLEL WORKSHOPS				
	Workshop 1: Chairs:	Industrialisation Needs, industrialisation challenges, solution approach J. Strube, F. Bezold, D. Gerard			
	Workshop 2: Chairs:	Waste Valorisation Waste streams, amounts and potential products S. Hanstein, C. Urmann, M. Tegtmeier			
	Workshop 3: Chairs:	Technology Innovation Status, needs, potential GWP versus COGs towards climate neutrality and profitability J. Treutwein, A. Schmidt			
17:00	Coffee break				
	Chair: C. Urmann				
17:30	Plantpolysaccharides vs. Exopolysaccharides B. Rühmann, TUM Campus Straubing				
17:45	Monoterpenes as plant-based platform molecules for plastic applications P. Stockmann, Fraunhofer IGB, Straubing				
18:00	Discussion with all speakers of this session				
18:15	Dinner				
20:30	Get-together at the parlours of the Castle. Drinks and wine on self-paid basis				

WORKSHOPS

The workshops constitute an essential part of the Symposion. The goal is to work out the status of the respective topics and the needs for action in small groups of interdisciplinary experts. An open discussion of the participants with various experiences and views will offer a great chance to disclose significant and trend-setting perspectives.

Moderators will conduct the workshops by following a particular flow chart. They will summarize and present the results to the plenum on Wednesday, 6 November 2024, and the proposals will be discussed there.

The workshops are obligatory.

GENERAL INFORMATION

Wednesday, 6 November 2024

08:00	Breakfast				
	INNOVATION Chairs: C. Urmann / E. Wolfram				
09:00	CO₂ Certificates, CBAM & alike – European directives as guard rails for a sustainable production? D. Köster, ThyssenKrupp Industrial Solutions AG, Dortmund				
09:20	Plant extractions - Bavarian Orris and more W. Kunz, Universität Regensburg				
09:40	Certification of bio-based products: ISCC PLUS and current developments in the field of product carbon footprints S. Gärtner, Meo Carbon Solutions GmbH, Cologne				
10:00	How does the future of Herbal Medicinal Products look like? R. Roth-Ehrang, Finzelberg GmbH & Co. KG, Andernach				
10:20	Discussion with all speakers of this session				
10:50	Coffee Break				
11:20	Chairs: J. Strube, J. Treutwein				
	Presentation of the results of the workshops and final discussion				
12:35	Closing remarks				
12:40	Lunch				
14:00	End of the Symposion				

(as of October 2024, subject to change)

VENUE

Auditorium of the Evangelische Akademie Schloss Tutzing

Schlossstrasse 2-4 82324 Tutzing, Germany

Phone: +49 (o)8158 251-0

Internet: www.ev-akademie-tutzing.de

Please find more information about the public transportation via

https://dechema.de/en/61TUSY2024_venue.

The conference office on-site is open from 3 November 2024 at 3 p.m. and during the whole Symposion.

REGISTRATION FEE*

Participant from:	Member**	Non-member
Industry	780€	795€
Academia	480€	495 €

^{*} No VAT requested according to § 4.22 UStG

The capacity of the auditorium of the Evangelische Akademie is limited to 100 participants.

The printed programme brochure will be handed out on-site. The list of participants and the book of abstracts will be available online.

REGISTRATION

Please register online via https://dechema.de/en/61TUSY2024_registration. Once the booking has been processed, the participant is sent confirmation and an invoice via e-mail.

For more details about the online registration, booking and costs of accommodation and meals please visit the conference website

https://dechema.de/en/61TUSY2024_accommodation_meals.

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